



# SPEARS® MANUFACTURING COMPANY

## PVC-50 HOT BLUE

### TECHNICAL SPECIFICATIONS Low VOC PVC Solvent Cement



#### PRODUCT:

Spears® PVC-50 HOT BLUE is a reduced VOC emissions, medium bodied, fast setting, high strength, highly aggressive PVC solvent cement for all classes and schedules of pipe and fittings through 6" diameter with interference fit, Schedule 80 through 4" diameter.

#### INTENDED USE:

PVC-50 HOT BLUE is excellent for use in challenging conditions including wet damp or cold temperatures in irrigation, plumbing, DWV, pool & spa, and non-pressure applications. PVC-50 may be used without primer on Schedule 40 pipe and fittings if local code permits.

#### GENERAL PRODUCT SPECIFICATIONS:

|                      |   |
|----------------------|---|
| COLOR:               | Blue (fades to clear in sunlight)                     |
| RESIN:               | PVC   |
| SPECIFIC GRAVITY:    | 0.965 ± 0.04  |
| BROOKFIELD VISCOSITY | Medium Body - Minimum 500 cP@ 73 ± 2°F (23°C +1°C)    |
| RELATIVE SET:        | Fast  |
| MAX VOC EMISSIONS:   | 425 g/L per SCAQMD Rule 1168/316A                     |
| SHELF LIFE:          | 3 years from date stamped on the bottom of container. |

**Note:** Product usability is limited by the evaporation of the solvents when the container is opened and can cause the cement to thicken and reduce its usefulness. Always seal the can tightly between uses to prevent the solvent from becoming thickened, stringy or jelled. Do not add thinners to change viscosity of thickened cement. Significant changes in cement properties can result.

#### CONFORMANCE STANDARDS AND APPROVALS:

- NSF®/ANSI Standard 14 Listed and Certified for compliance to ASTM D2564
- NSF®/ANSI Standards 14/61 Listed and Certified for Potable Water, Drain Waste and Vent, and Sewer service use (NSF®-PW, DWV, SW) NSF® Listed and Certified to requirements of the Uniform Plumbing Code (NSF® U.P. Code); NSF® Certified Lead-Free.
- Meets SCAQMD Rule 1168/316A for Compliance with LEED® (Leadership in Energy and Environmental Design). Low VOC product credit can be claimed for LEED® Rating System.
- PVC-50 cement has achieved GREENGUARD GOLD Certification to Underwriters Laboratories (UL) 2818. UL GREENGUARD GOLD Certification allows for LEED® (Leadership in Energy and Environmental Design) credit eligibility.

#### PACKAGING, SHIPPING & TRANSPORTATION INFORMATION:

| <u>Can Size</u> | <u>Standard Case Quantity</u> |
|-----------------|-------------------------------|
| 1/4 Pint        | 24                            |
| 1/2 Pint        | 24                            |
| Pint            | 12                            |
| Quart           | 12                            |
| Gallon          | 6                             |

**The following is general information for ground shipping, see SDS PVC50-6 for additional detail.**

Proper Shipping Name: Adhesive  
Hazard Class: 3  
Identification Number: UN 1133  
Packing Group: II  
Label Required: Class 3 Flammable Liquid

#### Exceptions for Quantities < 1 liter

Classification: Limited Quantity  
49CFR172.315 Marking:



**Note:** Purchasers who may repackage this product must also conform to all local, state and federal labeling, safety and other regulations.

## SAFETY & USE PRECAUTIONS:

**WARNING:** CAN CAUSE SERIOUS EYE IRRITATION. HARMFUL IF INHALED. MAY CAUSE DROWSINESS OR DIZZINESS. MAY CAUSE RESPIRATORY IRRITATION. REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING. KEEP OUT OF REACH OF CHILDREN.

Do not take internally. Keep away from heat, spark, open flame, other sources of ignition. Vapors may ignite explosively. Use only in well ventilated area; if not well ventilated, use forced ventilation or NIOSH approved respirator. Avoid breathing vapors. Do not smoke, eat or drink while using. Avoid contact with skin and eyes. Use skin and eye protection. Eye contact may cause injury. Keep container closed when not in use. Contains Tetrahydrofuran (CAS#109-99-9); Methyl Ethyl Ketone (CAS# 78-93-3); Cyclohexanone (CAS# 108-94-1); Acetone (CAS# 67-64-1); PVC Resin (CAS# 9002-86-2).

### FIRST AID

**Contact with eyes:** Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.

**Skin contact:** Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.

**Inhalation:** Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.

**Ingestion:** Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

### INSTALLATION & INSTALLER TRAINING

Installation Instructions are printed on the can label and instructional video or pamphlets are available on Spears® website at [www.spearsmfg.com](http://www.spearsmfg.com). Installers should verify for themselves that they can make satisfactory joints under varying conditions. Personal instruction training from experienced instructors or installers is advised. Contact Spears® for additional instructional information or formal training.

### AVOID USE AROUND DRY GRANULATED CALCIUM HYPOCHLORITE

A fire or explosion may result if dry granular calcium hypochlorite is used to disinfect plastic piping systems that are exposed to organic vapors found in solvent cements, cleaners or primers when a water solution is not used. Calcium hypochlorite is a strong oxidizer and common in Pool & Spa chemicals such as “pool-shock”. It is recommended to purify lines by pumping nonvolatile chlorinated water into the piping system. Do not store or use dry granular calcium hypochlorite near solvent cements, cleaners or primers.

**Refer to Safety Data Sheet (SDS), Spears® publication PVC50-6, for more information.**

### LIMITED LIFETIME WARRANTY:

Spears® Manufacturing Company warrants all new Solvent Cement and Primer products shall be free from defects in material and workmanship for the specified product shelf life based on the assigned manufactured date on the original product container. If any such product becomes defective under normal use and storage conditions during this warranty period, Spears® will replace the nonconforming solvent cement or primer product without charge. Spears® liability will be limited, without exception, to product replacement. Spears® further warrants properly made solvent cement joints using this product for the life of the system. See Spears® standard Limited Lifetime Warranty for additional detailed information and exclusions.

***Progressive Products From Spears® Innovation & Technology***



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